

# ***PARTS LIST***

**L-1D Series**

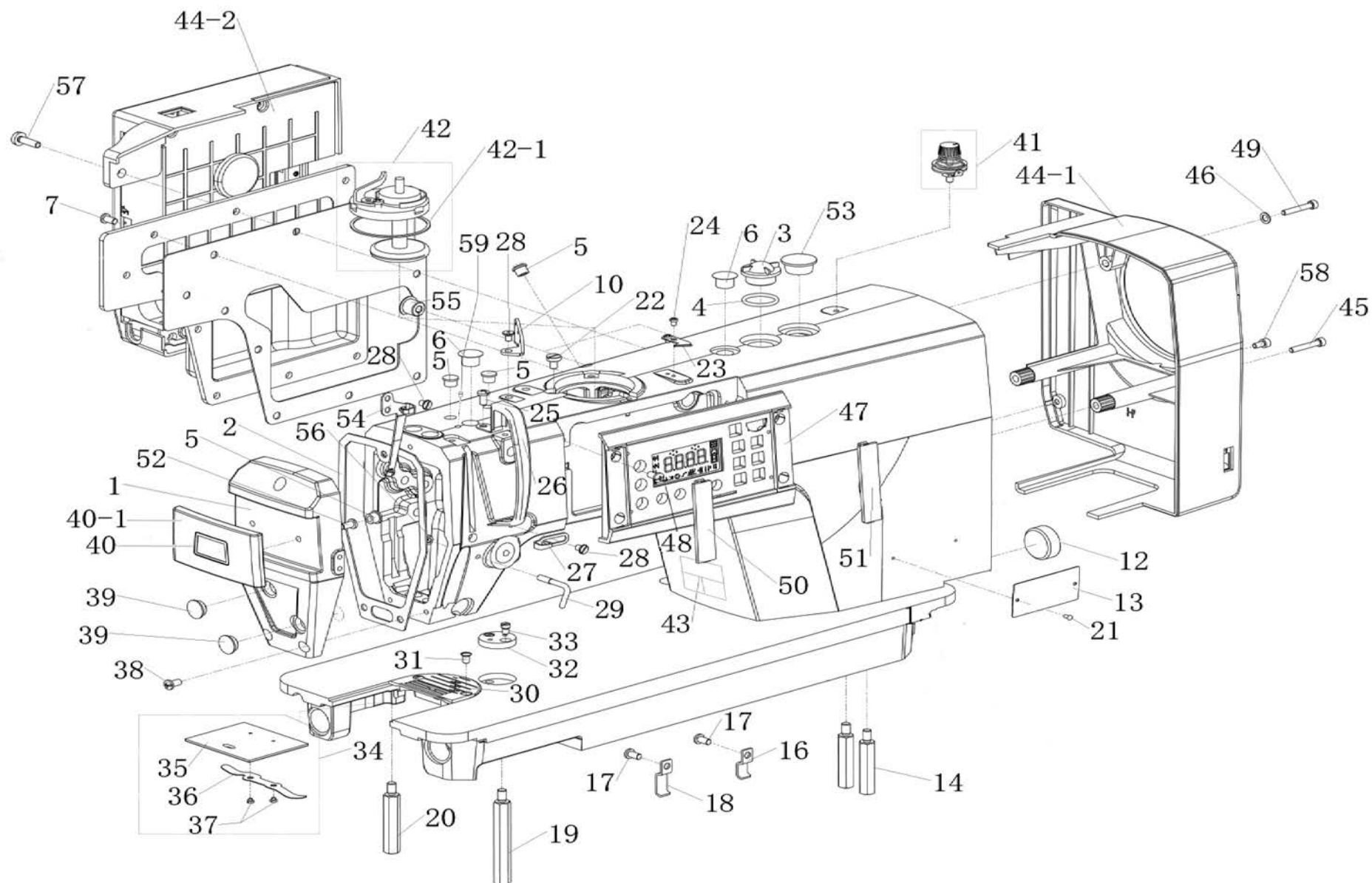
**PARTS LIST**



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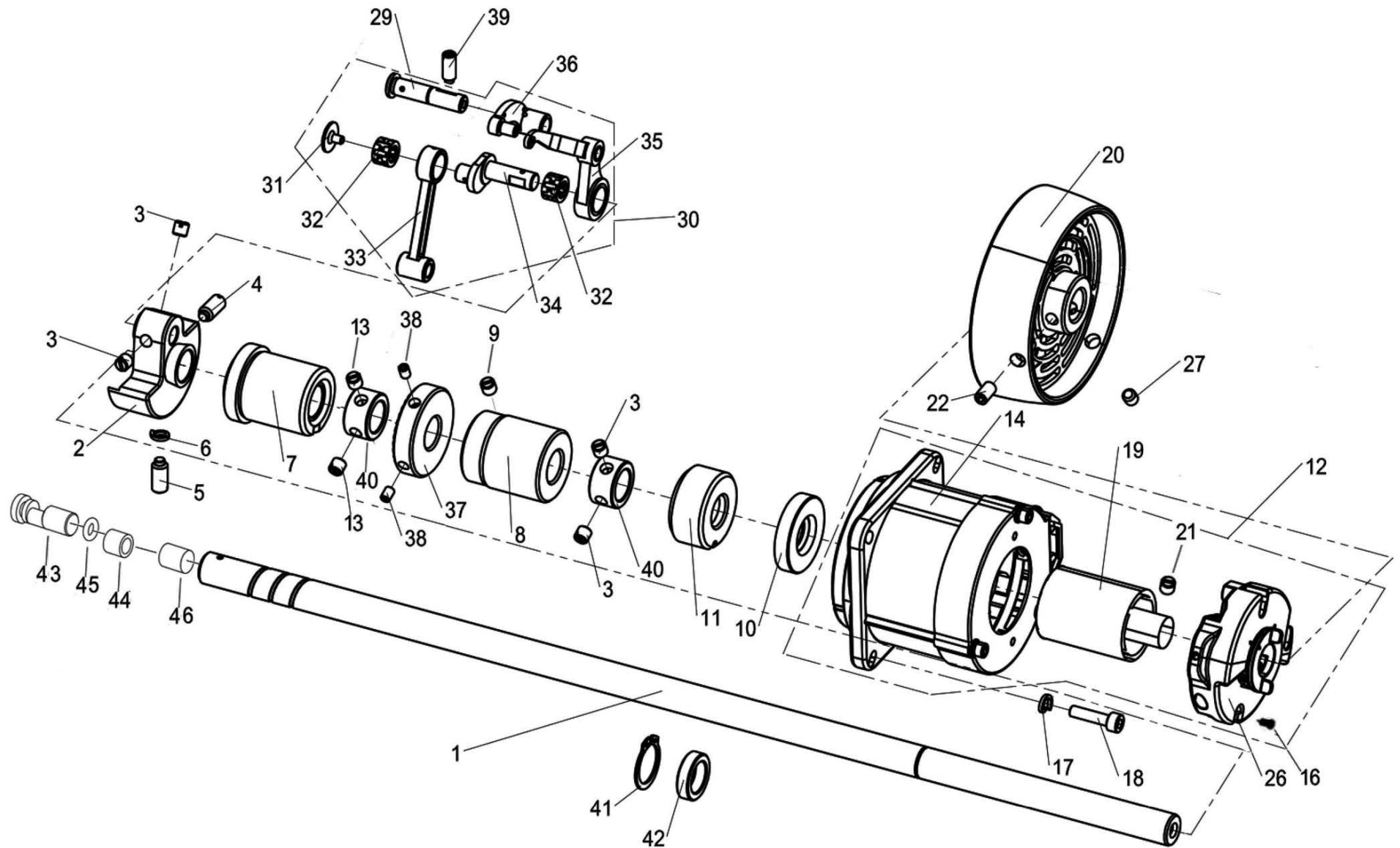
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## 1. MACHINE FRAME & MISCELLANEOUS COVER COMPONENTS



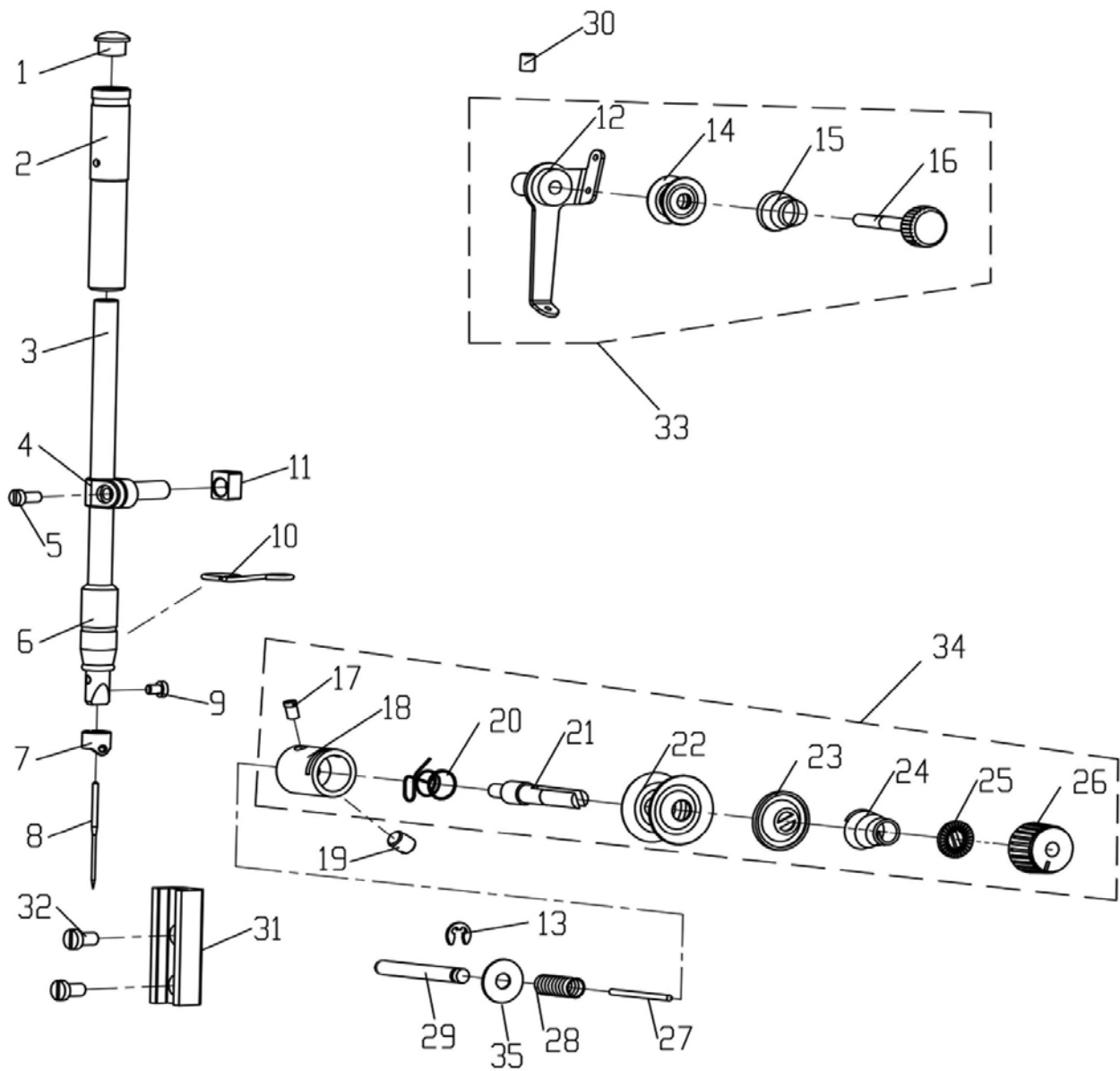
Ref. No	Part No	Description	QTY
1	JINPFS5T0101	FACE PLATE	1
2	JINPFS5T0102	FACE PLATE GASKET	1
3	JINPF5550824	OIL WINDOW	1
4	JINPF5550825	THRUST COLLAR ASM	1
5	JINPF5550113	RUBBER PLUG	5
6	JINPF5550112	RUBBER PLUG	2
7	JINPF555016	SCREW	7
10	JINPF0302113	OVER LINE BOARD	1
12	JINPF5550115	RUBBER PLUG	1
13	JINBZ3315	MODEL PLATE	1
14	JINPF555013	BED SCREW STUD	2
16	JINPF99901511	CORD HOLDER(S)	2
17	JINPF5550161	SCREW	3
18	JINPF99901160	CORD HOLDER(L)	1
19	JINPF90000120	BED SCREW STUD(L)	1
20	JINPF90000121	BED SCREW STUD(M)	1
21	JINSCJ6071	POLE	2
22	JINPF90000131	SCREW	3
23	JINPF90000132	THREAD CUTTER	1
24	JINPF68425K19	SCREW	2
25	JINPF5550230	SCREW	1
26	JINPFQ5126	THREAD TAKE-UP LEVER COVER	1
27	JINPF5550316	RIGHT ARM THREAD GUIDE	1
28	JINPF5550317	SCREW	3
29	JINPF9520MXDK021	LARGE ARM THREAD GUIDE	1
30	JINPF555063601D	NEEDLE PLATE M1.8	1
	JINPF0302141	NEEDLE PLATE M2.6	1
31	JINPF5550637	SCREW	2
32	JINPFQ50132	RULER PLATE	1
33	JINPF5550117	SCREW	1
34	JINPF5550638	SLIDE PLATE ASM	1
35	JINPF555063801	SLIDE PLATE	1
36	JINPF555063802	SPRING OF SLIDE PLATE	1
37	JINPF555063803	SCREW	2
38	JINPF5550161	SCREW	3
39	JINPF8420M-D3010107	RUBBER PLUG	2
40	JINBZ3299	PLATE	1
40-1	JINPFS5T014002	DECORATION BOARD	1
41	JINPFQ514101	BOBBIN THREAD TENSION ASM	1
42	JINPFS5T0142	BOBBIN WINDER ASM	1
42-1	JINPF900001511	OIL SEAL OF COILING WHEEL	1
43	JINBZ3141	SAFETY-INDICATING PLATE	1
44-1	JINPFS5FDKZJ0301	SIDE COVER ASM	1
	JINPFS5FDKZJ0401	SIDE COVER ASM 110V	1
	JINPFS5FDKZJ0302	ELECTRIC CONTROL ACC	1
44-2	JINPFS5FDKZJ0402	ELECTRIC CONTROL ACC 110V	1
45	JINPFS5T0149	SCREW (SHORT)	2
46	JINSCJ3010	WASHER	1
47	JINPFS5FDKZJSF01	OPERATION PANEL	1
48	JIN14060018	SCREW	4
49	JINSCJ2004	SCREW	1
50	JINPFS5FDKZJ0303	LEFT COVER PLATE	1
51	JINPFS5FDKZJ0304	RIGHT COVER	1
52	JINBF310164527	SCREW	2
53	JINPF98000187	RUBBER PLUG	1
54	JINPFQ5129	LEFT ARM THREAD GUIDE	1
55	JINPFS5T0155	OPERATION PANEL LINE HOLE PLUG	1
56	JINPF9520MXDK02101	NUT	1
57	JINPFQ571	SCREW	1
58	JINBF310164527	SCREW	2
59	JINPF9820A50	RUBBER PLUG	1

## 2. MAIN SHAFT & THREAD TAKE-UP COMPONENTS



Ref.No	Part No	Description	QTY
1	JINPFQ5F0201	MAIN SHAFT	1
2	JINPFQ60202	NEEDLE BAR CRANK	1
	JINPFQ520201	NEEDLE BAR CRANK (H)	1
3	JINPF5550625	SCREW	4
4	JINPF5550218	SCREW 9/32-28 L=16	1
5	JINPF5550216	SCREW	1
6	JINPF5550217	RUBBER RING	1
7	JINPFQ50207	FRONT BUSHING OF MAIN SHAFT	1
8	JINPF555028	MID BUSHING OF MAIN SHAFT	1
9	JINPF555029	SCREW	1
10	JINPF90000210	OIL SEAL	1
11	JINPF9802DP0205	UPPER SHAFT REAR SLEEVE	1
12	JINPFQ5F0214	MOTOR	1
13	JINPF90008129	SCREW 1/4-40 L=6	2
14	JINPFQ5FDKZJSF06	MOTOR STATOR	1
16	JINPFQ5F0216	SCREW	2
17	JINSCJ3008	WASHER	4
18	JINSCJ2010	SCREW	4
19	JINPFQ5F021402	MOTOR ROTOR	1
20	JINPFS5T0220	HEAD WHEEL	1
21	JINPFQ5F0221	SCREW	2
22	JINPF1310B24	SCREW	1
26	JINPFQ5FDKZJSF04	ENCODER COMPONENT	1
27	JINPF1310B24	SCREW	1
29	JINPF5550225	THREED TAKE-UP CRANK SHAFT	1
30	JINPF5550K0223A	THREED TAKE-UP ASM.	1
	JINPF5550H0223A	THREED TAKE-UP ASM Heavy	1
31	JINPF5550228	SCREW	1
32	JINPF555022404	BEARING	2
33	JINPF555031	NEEDLE BAR CONNECTING ROD	1
34	JINPF55502201	THREED TAKE-UP SHAFT	1
35	JINPF55502212	THREED TAKE-UP	1
36	JINPF55502211	THREED TAKE-UP CONNECTING ROD	1
37	JINPF03030223	WHEEL	1
38	JINPF68425H33	SCREW	2
39	JINPF555022	SCREW	1
40	JINPF555026	RETAINING RING	2
41	JINPFSCJ1036	RETAINING RING	1
42	JINPFQ5F0242	RETAINING RING	1
43	JINPF5550213	OIL AMOUNT ADJUSTING PIN	1
44	JINPF5550212	OIL ADJUSTING COLLAR	1
45	JINPF5550214	RUBBER RING	1
46	JINPF5550211	ROLLER FELT	1

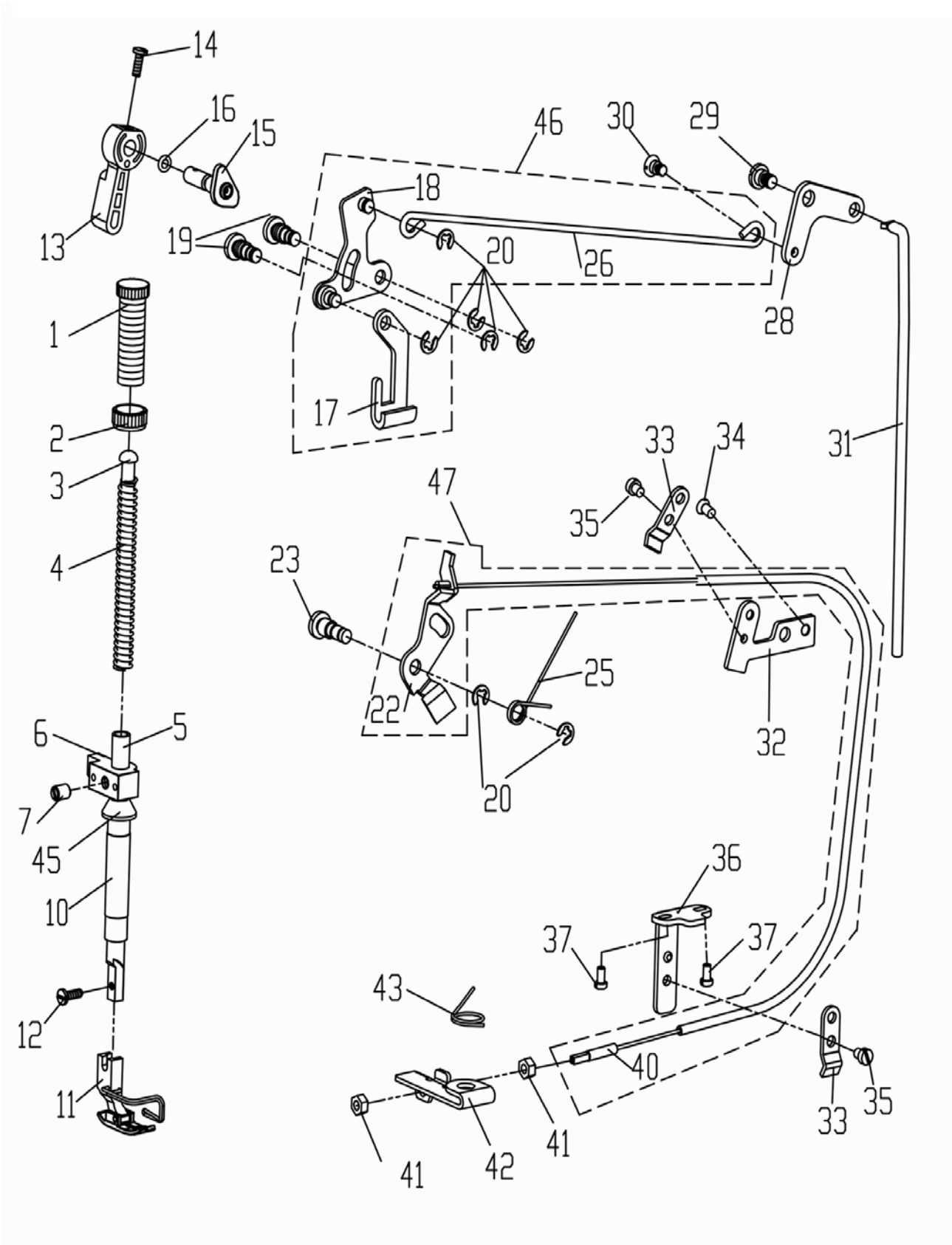
3. NEEDLE BAR & THREAD TENSION COMPONENTS





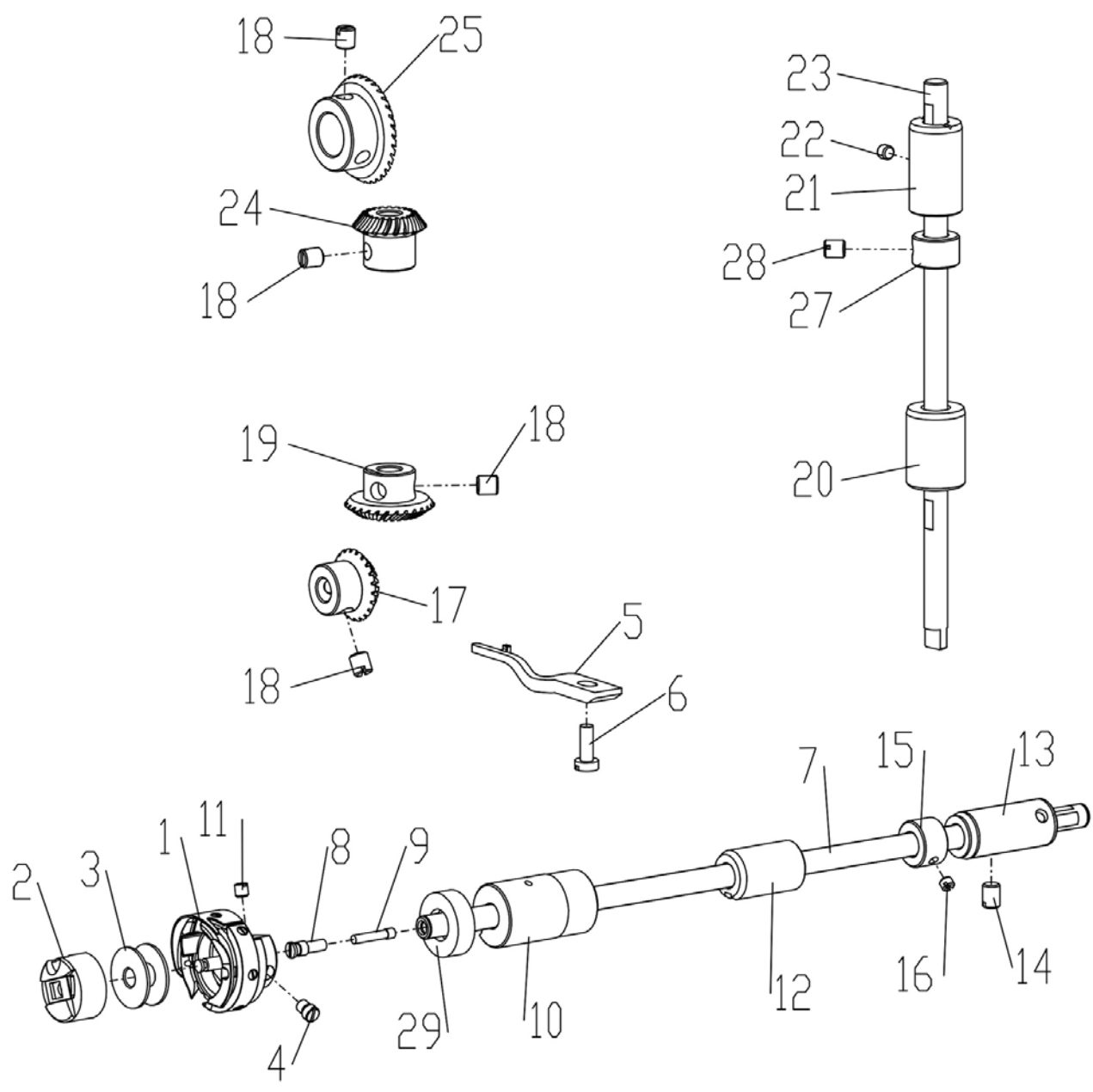
Ref.No	Part No	Description	QTY
1	JINPF555037	RUBBER PLUG	1
2	JINPF555036	UPPER BUSHING OF NEEDLE BAR	1
3	JINPF9000030301	NEEDLE BAR	1
	JINPF90000303H	NEEDLE BAR Heavy	1
4	JINPF555033	NEEDLE BAR HOLDER	1
5	JINPF55503301	SCREW 9/64-40 L=6	1
6	JINPF55503802	LOWER BUSHING OF NEEDLE BAR	1
	JINPF90000306H	LOWER BUSHING OF NEEDLE BAR Heavy	1
7	JINPF5550311	NEEDLE BAR THREAD GUIDE	1
8	JINPFDTDB114	NEEDLE (DBx1#14)	1
	JINPFDTDP521	NEEDLE (DPx5#21)	1
9	JINPF5550312	SCREW 1/8-44 L=4.5	1
10	JINPF888056D309	NEEDLE BAR THREAD GUIDE	1
	JINPF5550H39	NEEDLE BAR THREAD GUIDE Heavy	1
11	JINPF90010311	SLIDE BLOCK	1
12	JINPFQ53121604	THREAD TENSION SPRING	1
13	JINSCJ1004	SNAP RING	1
14	JINPFQ53121601	BOBBIN WINDER TENSION DISC	2
15	JINPFQ53121602	THREAD TENSION SPRING	1
16	JINPFQ53121603	SCREW	1
17	JINPFQ53172609	SET SCREW 9/64-40 L=4	1
18	JINPFQ53172601	TENSION POST SOCKET	1
19	JINPF5550330	SCREW 15/64-28 L=7	1
20	JINPFQ53172602	TAKE-UP SPRING	1
21	JINPFQ53172603	SCREW	1
22	JINPFQ53172604	TENSION DISC	2
23	JINPFQ53172605	TENSION DISC HOLDER	1
24	JINPFQ53172606	TENSION SPRING	1
25	JINPFQ53172607	TENSION DISC STOPPER	1
26	JINPFQ53172608	TENSION NUT	1
27	JINPF6150131	THREAD RELEASE PIN	1
28	JINPF5550334	TENSION RELEASE PIN SPRING	1
29	JINPF90000329	TENSION RELEASE SUPPORTING PIN	1
30	JINPF68425H33	SCREW 11/64-40 L=6	1
31	JINPF9001033101	NEEDLE BAR TROUGH	1
32	JINPF6150227	SLIDE BLOCK 11/64-40 L=8	2
33	JINPFQ531216	Upper thread clamp	1
	JINPFQ531726B	Thread clamp assembly	1
34	JINPFQ5H3172601	Thread clamp assembly	1
35	JINPF5550132	TENSION RELEASE SUPPORTING PIN WASHER	1

4. PRESSER BAR & TENSION RELEASE COMPONENTS



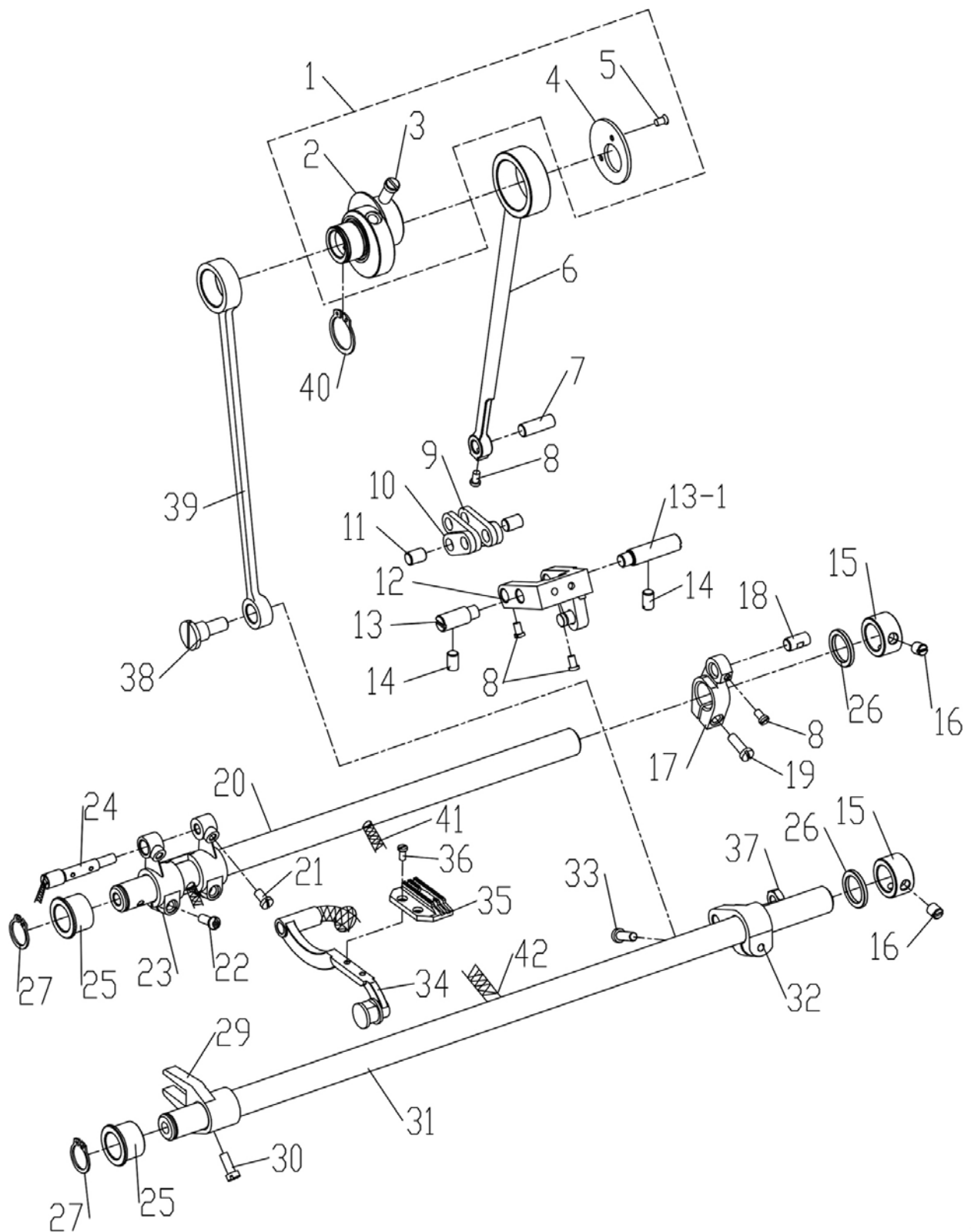
Ref.No	Part No	Description	QTY
1	JINPFQ541	PRESSER SPRING REGULATOR	1
2	JINPFQ542	NUT 1/2-28	1
3	JINPF555043	PRESSER GUIDE BAR	1
4	JINPF555044	PRESSER SPRING	1
5	JINPF555045	PRESSER GUIDE BAR	1
6	JINPF90000406	NEDDLE BAR GUIDE BRACKET	1
7	JINPF555047	SCREW 1/4-40 L=8	1
10	JINPF5550410	PRESSER BAR BUSHING LOWER	1
11	JINPF888056D411	PRESSER FOOT ASM.	1
11	JINPF5550H411	PRESSER FOOT ASM Heavy	1
12	JINPF5550412	SCREW 9/64-40 L=10.5	1
13	JINPFQ541301	HAND LOFTER	1
14	JINPF5550412	SCREW 9/64-40 L=10.5	1
15	JINPF90000415	HAND LOFTER CAM ASM.	1
16	JINPF5550416	RUBBER RING	1
17	JINPF90000417	LIFTING LEVER	1
18	JINPF9000041801	HAND LIFTER LINK ASM.	1
19	JINPF5550419	THREAD PIN	2
20	JINSCJ1008	SNAP RING	7
22	JINPF5550422	TENSION RELEASE PLATE	1
23	JINPF5550423	THREAD PIN	1
25	JINPF5550425	TENSION RELEASE RETURN	1
26	JINPF5550426	LIFTING LEVER CONNECTING ROD	1
28	JINPF5550428	LIFTING LEVER LINK	1
29	JINPF5550429	HINGE SCREW 15/64-28	1
30	JINPF5550430	HINGE SCREW 3/16-32	1
31	JINPF5550431	CONNECTING ROD VERRICAL	1
32	JINPF90000432	WIRE HOLDER BRACKET(UPPER)	1
33	JINPF90000438	WIRE HOLDER	2
34	JINPF5550637	SCREW 11/64-40 L=8.5	1
35	JINPF5550725	SCREW 11/64-40 L=5	2
36	JINPF90000436	LOOSING LINE PLATE	1
37	JINPF68425E28	SCREW 9/64-40 L=7	2
40	JINPF9000044002	LOOSING LINE	1
41	JINPF9000044001	NUT 11/64-40	2
42	JINPF90000442	LOOSING LINE ASM.	1
43	JINPF90000443	SPRING	1
45	JINPF5550432	PRESSER BAR OIL SEAL	1
46	JINPF90000418	HAND LIFTER LINK ASM.	1
47	JINPF90000440	LOOSING LINE ASM.	1

5. HOOK OF DRIVING SHAFT COMPONENTS



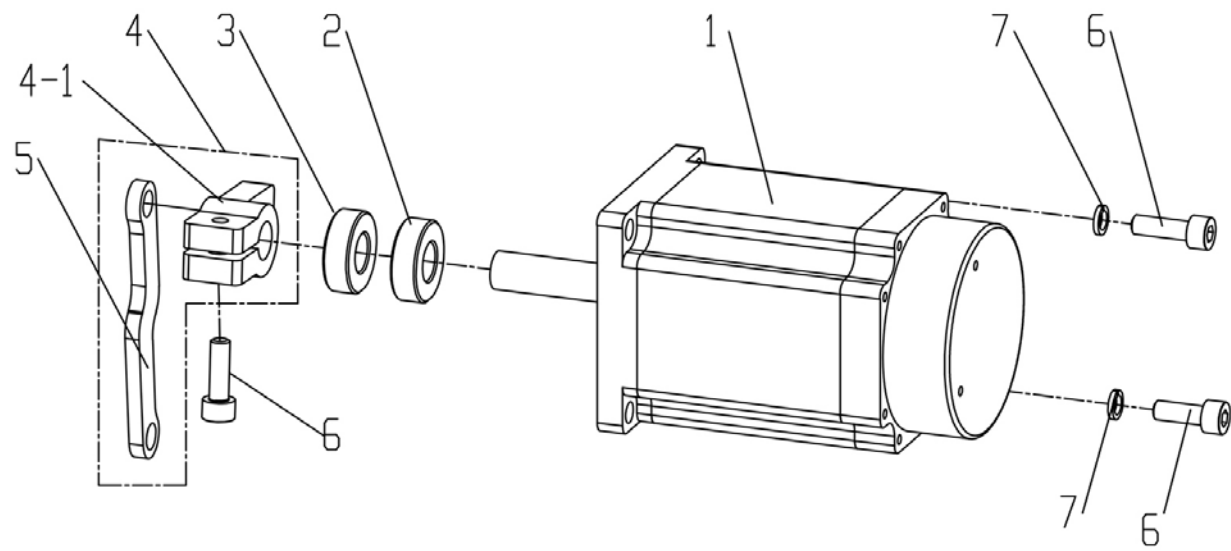
Ref. No	Part No	Description	QTY
1	JINPF888056D50114	HOOK ASM.	1
2	JINPF888056D5202	BOBBIN CASE ASM.	1
3	JINPF555053	BOBBIN	1
4	JINPF888056D5010801	SCREW	2
5	JINPF555055	POSTIONING FINGER	1
6	JINBF700S039	SCREW 11/64-40 L=9.5	1
7	JINPF90000507	HOOK DRIVING SHAFT	1
8	JINPF555058	OIL SEAL SCREW ASM.	1
9	JINPF55505901	OIL WICK	1
10	JINPF90000510	FRONT BUSHING	1
11	JINPF888056D5010802	SCREW	1
12	JINPF90000512	MID BUSHING	1
13	JINPF90000513	REAR BUSHING	1
14	JINPF555029	SCREW 3/16-28 L=15	2
15	JINPF6150404	SNAP RING	1
16	JINPF55506261	SCREW 15/64-28 L=4	2
17	JINPF555051805	BEVEL GEAR (SMALL)	1
18	JINPF55505180501	SCREW 1/4-40 L=8	8
19	JINPF555052005	BEVEL GEAR (LARGE)	1
20	JINPF90000520	LOWER BUSHING	1
21	JINPF90000521	UPPER BUSHING	1
22	JINPF9800TD410	SCREW 11/64-28 L=9	1
23	JINPF5550524	UPRING SHAFT	1
24	JINPF555052505	BEVEL GEAR (SMALL)	1
25	JINPF555052605	BEVEL GEAR (LARGE)	1
27	JINPF6150404	SNAP RING	1
28	JINPF5550330	SCREW 15/64-28 L=7	2
29	JINPF9990709	OIL SEAL RING	1

## 6. FEED MECHANISM COMPONENTS



Ref.No	Part No	Description	QTY
1	JINPFQ5F0601	FEED DRIVE ECCENTRIC CAM SAM	1
	JINPF55506202L	FEED DRIVE ECCENTRIC CAM SAM(L)	1
2	JINPF555062	FEED DRIVE ECCENTRIC CAM	1
3	JINPF555063	SCREW 1/4-40 L=11	2
4	JINPF555064	THRUST COLLAR	1
5	JINPF555065	SCREW 9/64-40 L=5	2
6	JINPF555066	ROCKER SHAFT CONNECTING ROD	1
7	JINPF555067	WALKING FOOT PIN	1
8	JINPF555068	SCREW 9/64-40 L=6	4
9	JINPF555069	LONG WALKING FOOT LINK	2
10	JINPF5550610	SHORT WALKING FOOT LINK	2
11	JINPF5550611	WALKING FOOT PIN	2
12	JINPF888056D613	WALKING FOOT ADJUST LINK	1
13	JINPF5550614	ADJUSTING LINK FULCRUM SHAFT	1
13-1	JINPF555061601	ADJUSTING LINK FULCRUM SHAFT	1
14	JINPF6150326	SCREW 15/64-28 L=7	2
15	JINPF5550653	RETAINING RING	2
16	JINPF6150304	SCREW	4
17	JINPF5550618	FEED ROCKER SHAFT CRANK ASM.	1
18	JINPF5550619	WALKING FOOD PIN	1
19	JINPF5550621	SCREW 9/64-28 L=14	1
20	JINPF90000620	FEED ROCKER SHAFT	1
21	JINPF90000621	SCREW	2
22	JINPF5550633	SCREW	2
23	JINPF90000623	FEED CRACKET	1
24	JINPF90000624	FEED BAR SHAFT	1
25	JINPF90000625	FEED ROCKER SHAFT BUSHING	2
26	JINPF6150529	WASHER	2
27	JINSCJ1036	RETAINING RING	2
29	JINPF90000629	DRIVING SHAFT CRANK ASM.	1
30	JINPF6150607	SCREW 11/64-40 L=10.5	1
31	JINPF90000631	FEED DRIVING SHAFT	1
32	JINPF90000632	REAR CRACK ASM.	1
33	JINPF5550648	SCREW 3/16-28 L=12	1
34	JINPF90000634	FEED ROCKER BASE ASM.	1
35	JINPF55500634B	FEED DOG -18 TEETH	1
	JINPF030341	FEED DOG -13 TEETH	1
36	JINPF5550635	SCREW 1/8-44 L=6	2
37	JINPF5550651	NUT	1
38	JINPF5550650	SCREW	1
39	JINPF5550649	CONNECTING ROD	1
40	JINPF5550652	SNAP RING	1
41	JINPF5550627	OIL WICK	1
42	JINPF5550627	OIL WICK	1

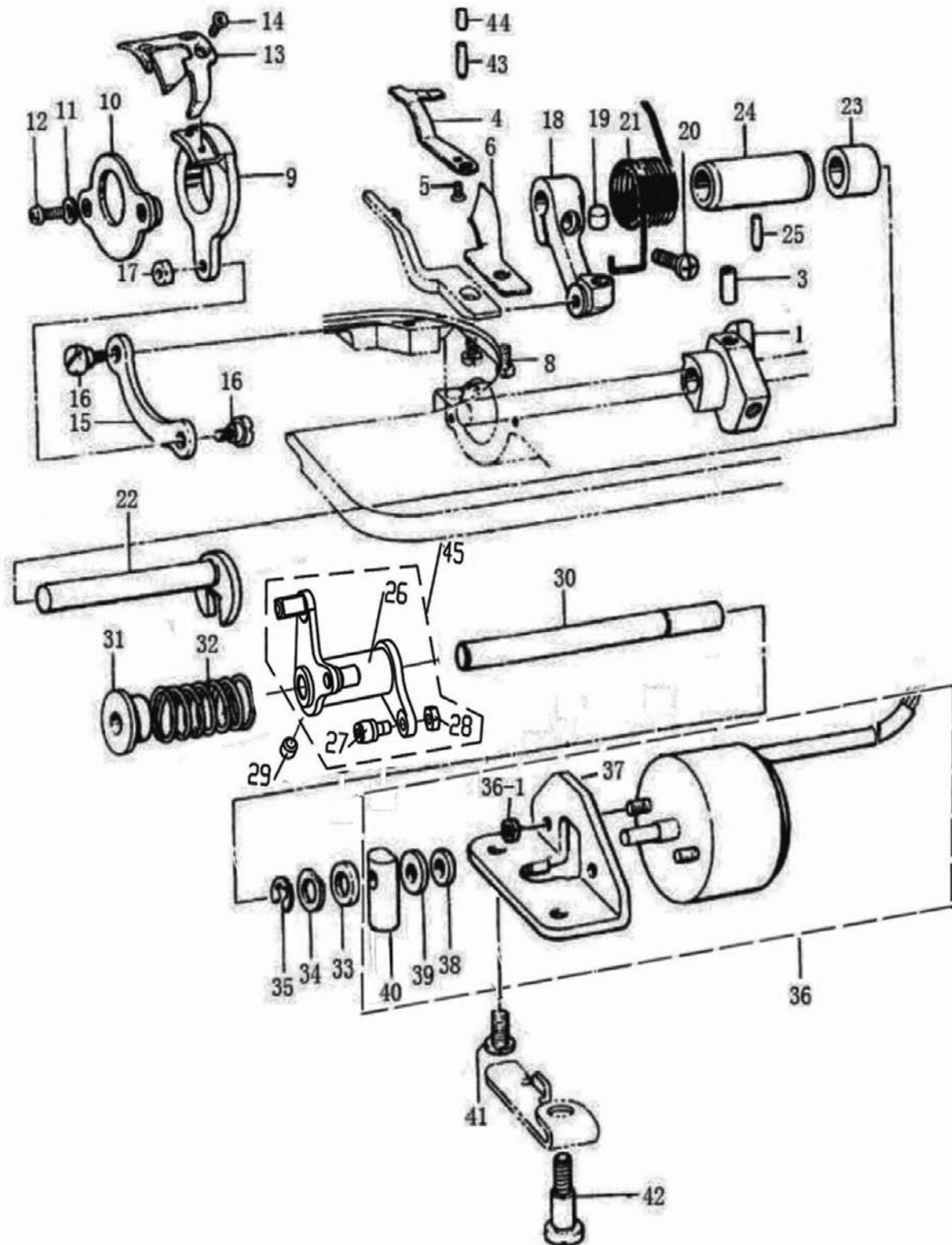
7. STEPPER FEED REGULATING COMPONENTS





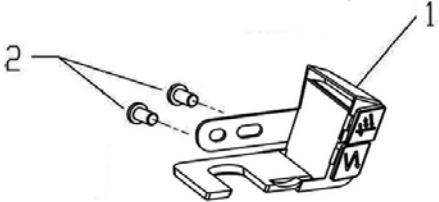
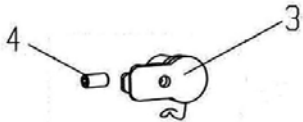
Ref.No	Part No	Description	QTY
1	JINPFQ5FDKZJSF05	MOTOR	1
2	JINPFQ5F07102	OIL SEAL	1
3	JINPFQ5F07102	OIL SEAL	1
4	JINPFQ5F07104A	CRANK CONNECTING ROD ASM.	1
4-1	JINPFQ5F07104	CRANK	1
5	JINPFQ5F07105	CONNECTING ROD	1
6	JINBF310164501	SCREW	5
7	JINSCJ3008	SPRING WASHERS	4

## 8. THREAD TRIMMER COMPONENTS



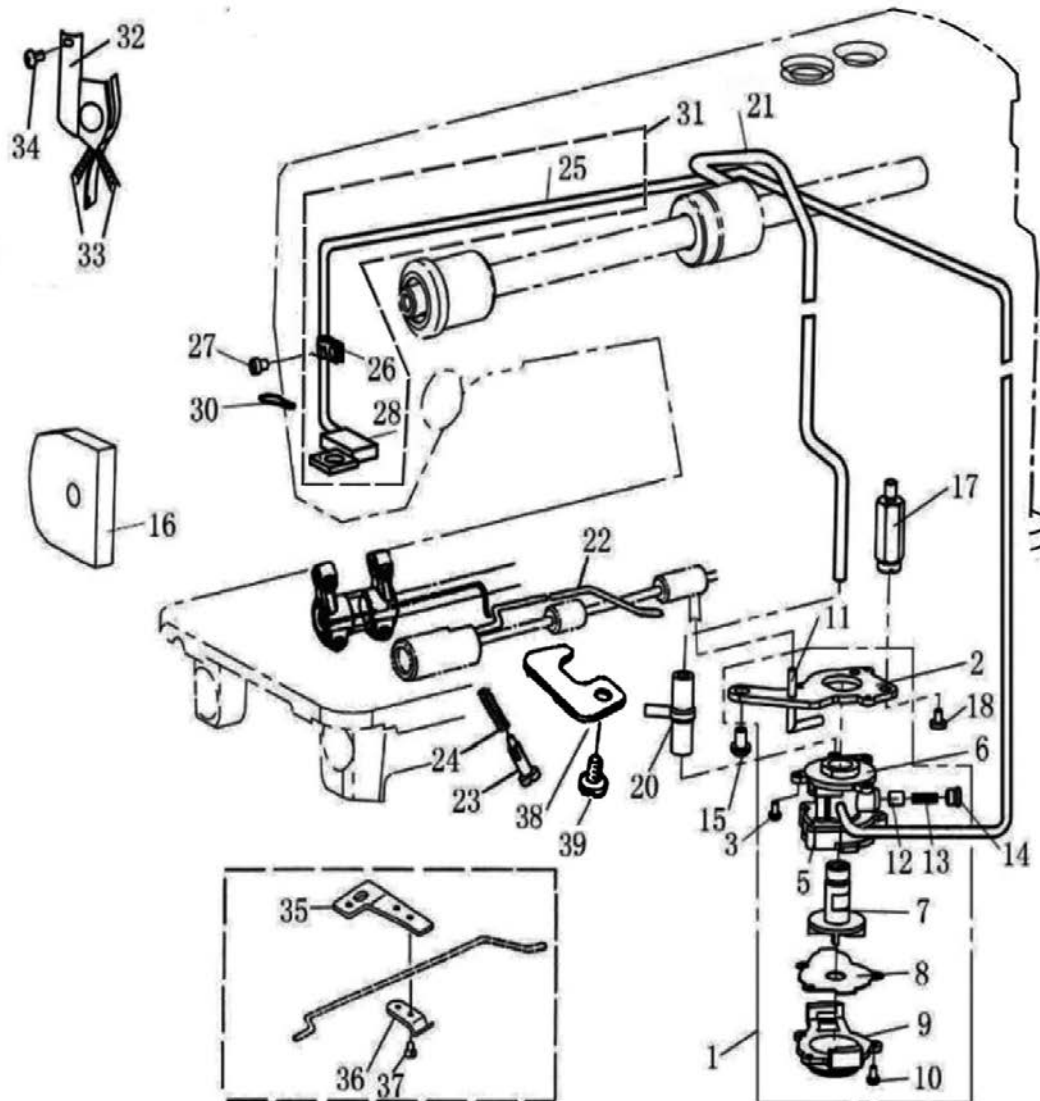
Ref.No	Part No	Description	QTY
1	JINPF90008101	THREAD TRIMMER CAM	1
3	JINPF90008103	SCREW 1/4-40 L=10	2
4	JINPF90008104	CONNTER KNIFE	1
5	JINPF68425H26	SCREW	1
6	JINPF90008106	DISPART THREAD SHUTTLE	1
8	JINPF6150211	SCREW	1
9	JINPF90008109	ROUND KNIFE BRACKET	1
10	JINPF90008110	KNIFE HOLDER ASM	1
11	JINPF5550630	WASHER	2
12	JINPF90008112	SCREW	2
13	JINPF9000811301	ROUND KNIFE	1
	JINPF90008113	ROUND KNIFE Heavy	1
14	JINPF90008114	SCREW	2
15	JINPF90008115	KNIFE SHAFT CRANK ROD	1
16	JINPF90008116	SCREW	2
17	JINPF90008117	NUT	1
18	JINPF90008118	TRIMMING CRANK	1
19	JINPF9000811801	BLOCK	1
20	JINPF9000812001	SCREW	1
21	JINPF90008121	REPLACE SPRING	1
22	JINPF90008122	TRIMMING CRANK SHAFT	1
23	JINPF90008123	SHORT BUSHING	1
24	JINPF90008124	BUSHING	1
25	JINPF55506461	SCREW	1
26	JINPF9000812603	TRIMMING CAM CRANK	1
27	JINPF9000812601	ROLLER BEARING SHAFT ASM.	1
28	JINPF9000812602	NUT 11/64-40	1
29	JINPF90008129	SCREW 1/4-40 L=6	1
30	JINPF90008130B	TRIMMING SHAFT	1
31	JINPF90008131	SPRING COVER	1
32	JINPF90008132	SPRING	1
33	JINPF90008133	WASHER	1
34	JINPF90008134	CLIP	1
35	JINSCJ1009	WASHER	1
36	JINPFS5T0836	THREAD TRIMMER SOLENOID ASM.	1
36-1	JINPF980280401	NUT (M4)	2
37	JINPF980280402	SOLENOID BASE	1
38	JINPF980280403	WASHER	1
39	JINPF980280404	WASHER	1
40	JINPF980280405	SOLENOID CONNECTING SHAFT	1
41	JINPF90008141	SCREW 1/4-28	1
42	JINPF90008142	SCREW 1/4-28	1
43	JINPF900081412	SCREW 1/8-44X6	1
44	JINBF7005292	SCREW 1/8-44X3	1
45	JINPF90008126	TRIMMING CAM CRANK ASM.	1

9. ELECTRIC CLAMP COMPONENTS



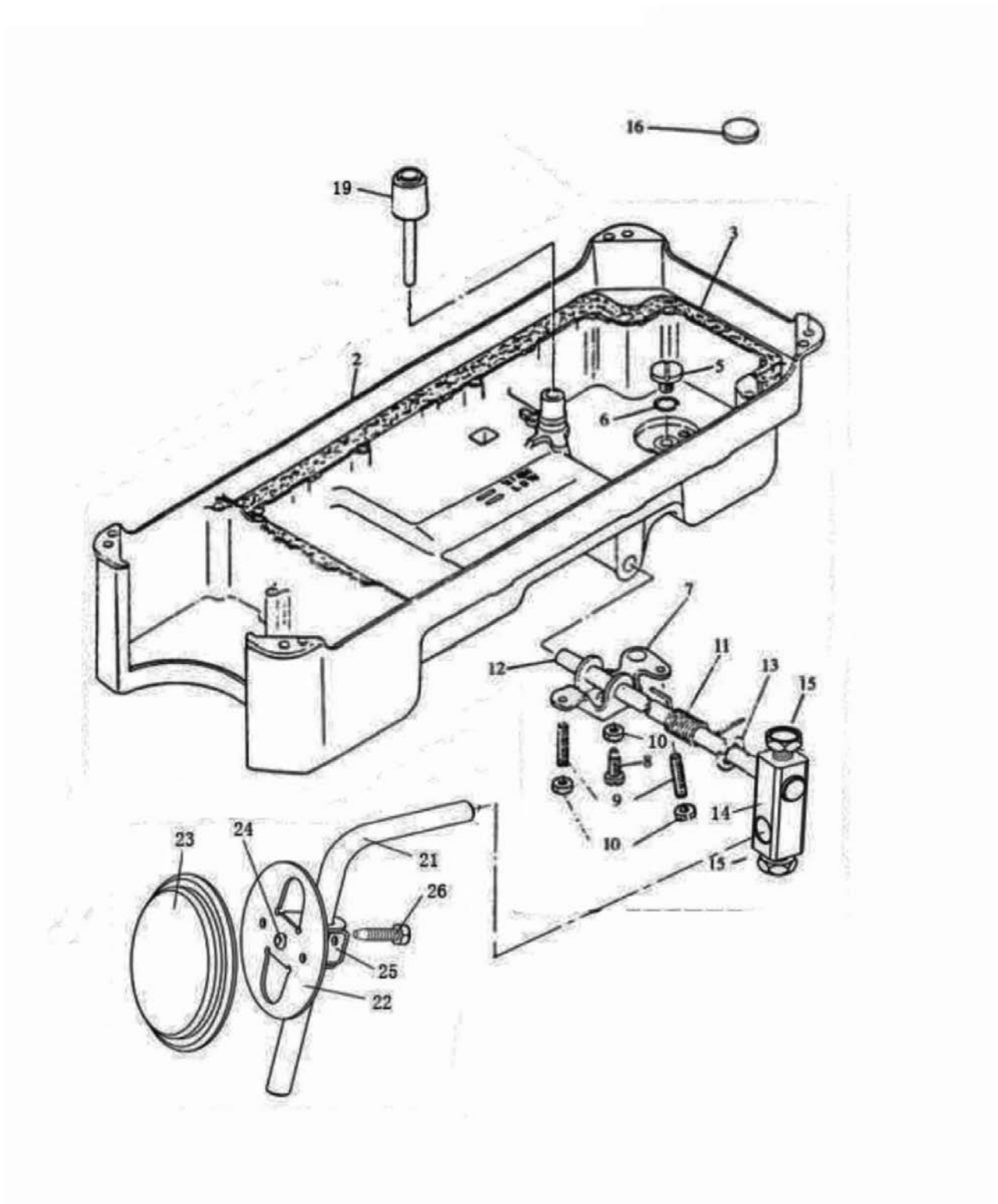
Ref.No	Part No	Description	QTY
1	JINPFS5T090202	REVEVSE SEWING SWITCH	1
2	JINPF555016	SCREW	2
3	JINPFS5T0905	ELECTRIC CLAMP	1
4	JINPF9800TD409	SCREW	1

## 10. LUBRICATION COMPONENTS



Ref.No	Part No	Description	QTY
1	JINPF555081	LUBRICATING OIL PUMP ASM.	1
2	JINPF55508101	OIL PUMP INSTALLING BASE	1
3	JINPF55508102	SCREW 15/64-28 L=9	3
5	JINPF55508103	OIL PUMP	1
6	JINPF55508104	OIL PUMP BUSHING	1
7	JINPF55508105	OIL PUMP IMPELLER	1
8	JINPF55508106	OIL PUMP IMPELLER COVER	1
9	JINPF55508107	LUBRICATING OIL PUMP COVER	1
10	JINPF55508108	SCREW	3
11	JINPF55508109	HOOK DRIVING SHAFT OIL TUBE	1
12	JINPF55508110	PLUNGER	1
13	JINPF55508111	PLUNGER SPRING	1
14	JINPF55508112	SCREW	1
15	JINPF2284014802	SCREW	1
16	JINPF90011038	SPONGE	1
17	JINPF5550815	OIL PUMP SUPPORT	1
18	JINPF555056	SCREW 11/64-40 L=9.5	1
20	JINPF5550817	RUBBER JOINT	1
21	JINPF9800TD408	MAIN SHAFT OIL TUBE	1
22	JINPF90001022	OIL TUBE	1
23	JINPF90001023	OIL ADJUSTING SCREW	1
24	JINPF90001024	SPRING	1
25	JINSCJ5030	OIL RETURN GUARD	1
26	JINPF5550827	OIL RETURN TUBE HOLDER	1
27	JINPF5550230	SCREW 1/8-28 L=6	1
28	JINPF5550830	OIL FELT	1
30	JINPF5550831	OIL FELT PRESSER	1
31	JINPF5550830YGZJ	OIL RETURN GUARD ASM	1
32	JINPF5550832	OIL WICK SUPPORT	1
33	JINPF5550833	OIL WICK	1
34	JINPF5550834	SCREW	1
35	JINPF888056D442	WIRE HOLDER BARCKET (LOWER)	1
36	JINPF888056D437	WIRE HOLDER	1
37	JINPF5550725	SCREW 11/64-40 L=5	1
38	JINPF5550822	WIRE HOLDER	1
39	JINPF888056D730	SCREW	1

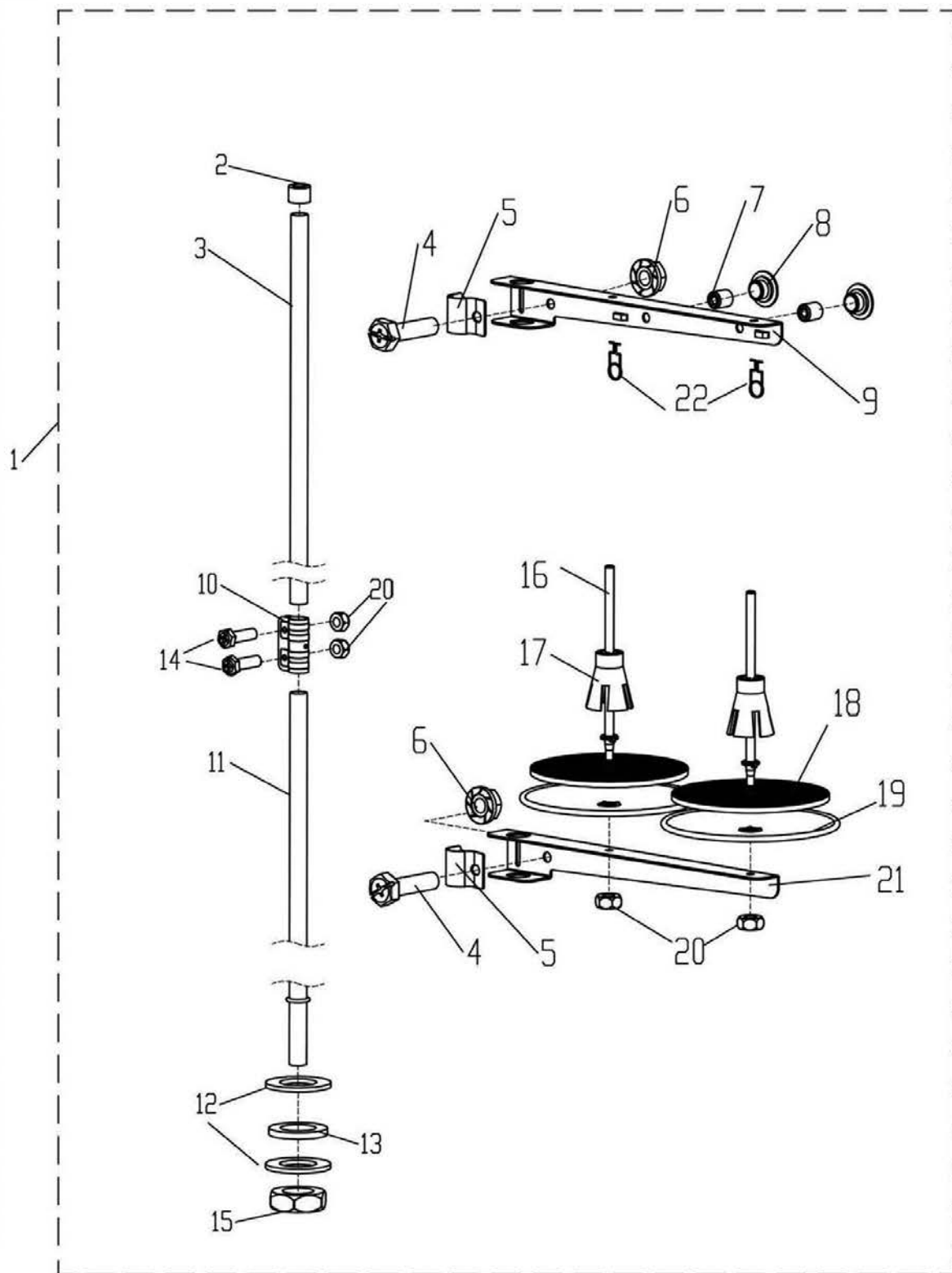
## 11. PRESSER FOOT COMPONENTS OF OIL PLATE KNEE LIFT





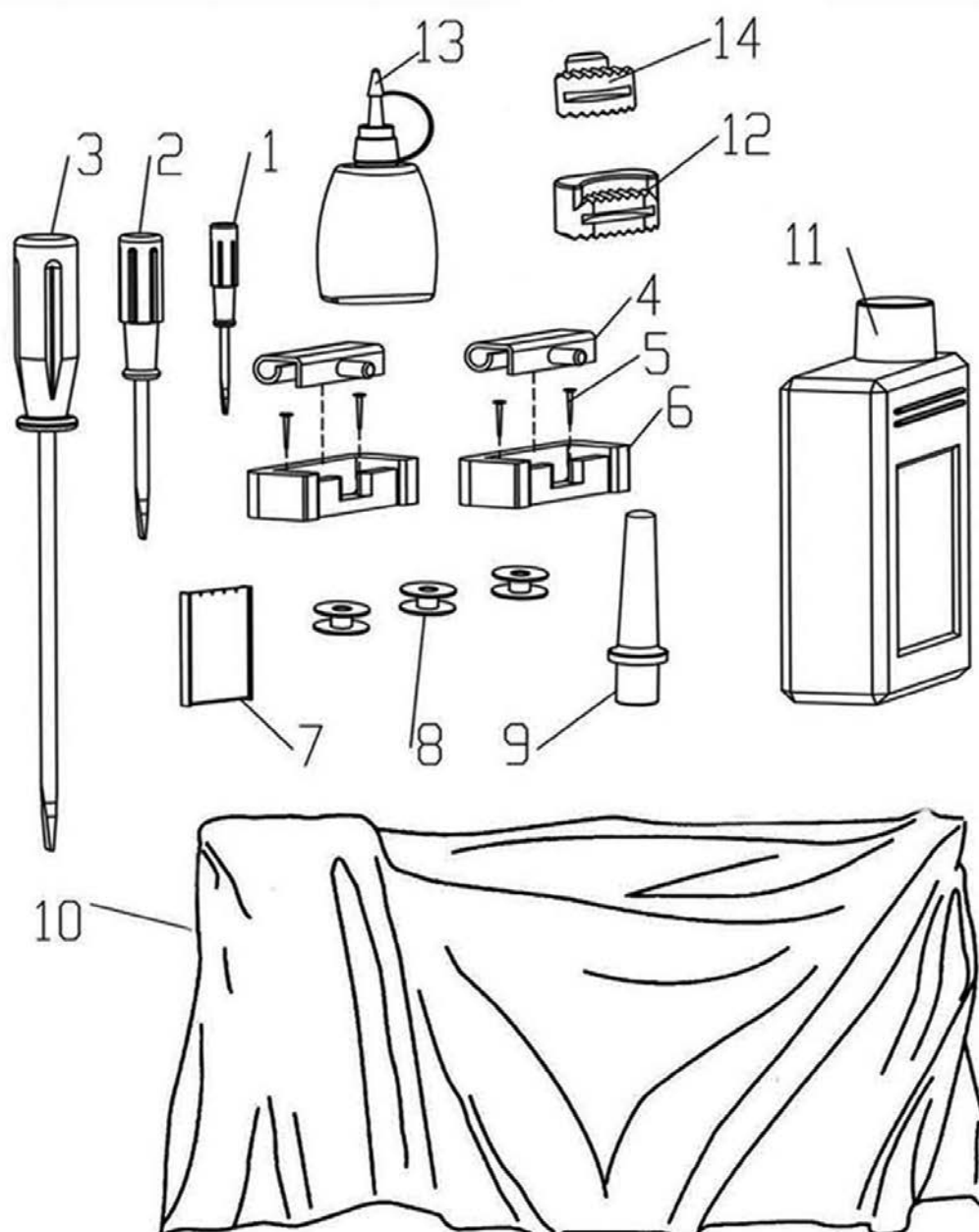
Ref.No	Part No	Description	QTY
2	JINPF555092	OIL PLATE	1
3	JINPF555093	OIL PLATE BED	1
5	JINPF555095	OIL EXPRACTION HOLE SCREW	1
6	JINPF555096	RUBBER RING	1
7	JINPF5550912	TWO-WAY CRANK	1
8	JINPF5550913	SCREW	1
9	JINPF5550914	BANKING SCREW OF TWO-WAY CRANK	2
10	JINPF5550915	BANKING NUT OF TWO-WAY CRANK	3
11	JINPF5550916	TWISTING SPRING	1
12	JINPF5550917	LIFTING PRESSOR FOOT SHAFT	1
13	JINSCJ1014	OPEN SHIELD RING	1
14	JINPF5550919	OPERATING BAR HEAD	1
15	JINPF5550930	OPERATING BAR HEAD SCREW	2
16	JINSCJ6012	OIL PLATE MAGNET	1
19	JINPF5550911	TOP PIN	1
21	JINPF5550922	OPERATING BAR	1
22	JINPF5550923	OPERATING PLATE	2
23	JINPF5550924	SOFT CUSHION OF OPERATING BAR	1
24	JINPF5550925	OPERATING BAR BED	1
25	JINPF5550926	OPERATING BAR TIP	1
26	JINPF5550927	TIP SCREW	1

## 12. COMPONENTS OF THREAD-RUNNING STAND



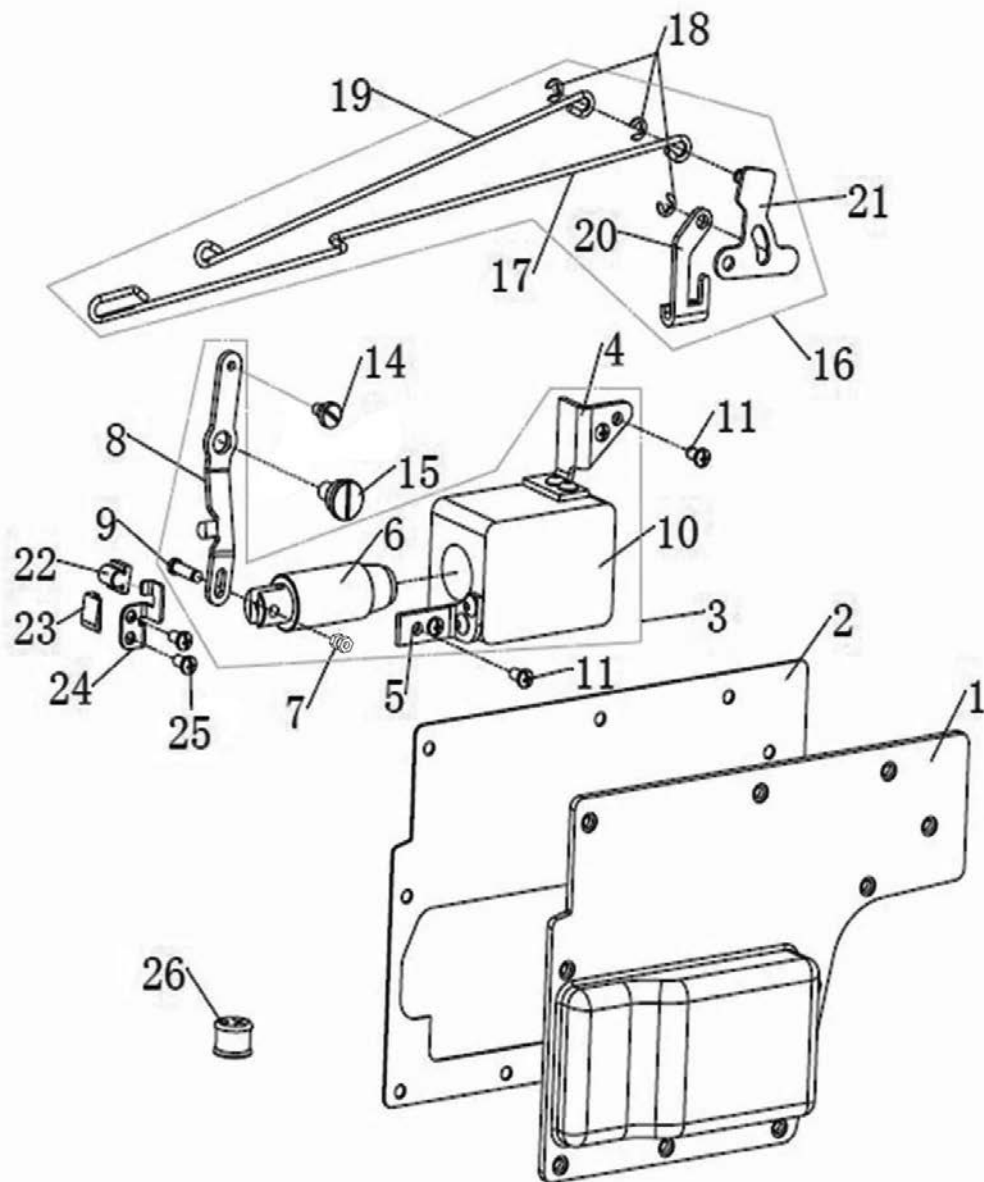
Ref.No	Part No	Description	QTY
1	JINPF5550112701	THREAD STAND AMS.	1
2	JINPF555011270101	COLUMN CAP	1
3	JINPF5550112702	COLUMN PIPE (UPPER)	1
4	JINPF5550112703	SCREW	2
5	JINPF5550112704	THREAD GUIDE ARM JOINT	2
6	JINPF5550112705	NUT	2
7	JINPF5550112706	THREAD GUIDE PIPE	2
8	JINPF5550112707	THREAD GUIDE BUSHING	2
9	JINPF5550112708	THREAD HANGER(2 SPOOLS TUPE)	1
10	JINPF5550112709	COLUMN PIPE CONNECTOR	1
11	JINPF5550112710	COLUMN PIPE (LOWER)	1
12	JINPF5550112711	WASHER	2
13	JINPF5550112712	WASHER	1
14	JINPF5550112713	SCREW	2
15	JINPF5550112714	NUT	1
16	JINPF5550112715	SPOOL PIN	2
17	JINPF5550112716	SPOOL CUSHION	2
18	JINPF5550112717	SOFT CUSHION OF THREAD PLARE	2
19	JINPF5550112718	THREAD PLATE	2
20	JINPF5550112719	NUT	4
21	JINPF5550112720	THREAD HANGE (LOWER)	1
22	JINPF5550112721	THREAD GUIDE RING	2

### 13. AUXILIARIES



Ref. No	Part No	Description	QTY
1	JINPF55501018	SCREW DRIVER (SMALL)	1
2	JINPF55501017	SCREW DRIVER (MIDDLE)	1
3	JINPF55501016	SCREW DRIVER (LARGE)	1
4	JINPF5550101	HINGE COMPL	2
5	JINSCJ6018	RUBBER CUSHION NAIL	6
6	JINPF5550102	RUBBER CUSHION	2
7	JINPFDTDB114	NEEDLE	1
8	JINPF555053	BOBBIN	3
9	JINPFQ51425	FRAME SUPPORT BAR	1
10	JINPF0303104004	FRAMEVINYL COVER	1
11	JINPF55501022	OIL BOTTLE WITH OIL	1
12	JINPF555099	NOSE SUPPORT	2
13	JINPF61501105	OILER ASM.	1
14	JINPF555098	DIE CUSHION	2

#### 14. AUTOMATIC PRESSER FOOT LIFTER COMPONENTS



Ref.No	Part No	Description	QTY
1	JINPFS5T1401	FACE PLATE	1
2	JINPFS5T1402	FACE PLATE GASKET	1
3	JINPFS5T1403	PRESSER FOOT SOLENOID ASM.	1
4	JINPFQ514301	RIGHT STAND	1
5	JINPFQ514302	LEFT STAND	1
6	JINPFQ514303	SOLENOID CORE	1
7	JINPFQ514304	NUT	2
8	JINPFQ514305	CRANK ROD	1
9	JINPFQ514306	IRON-CORE CONNECTING PIN	1
10	JINPFQ514307	PRESSER FOOT SOLENOID	1
11	JINPF5550161	SCREW 3/16-28 L=12	4
14	JINPF7810616	SCREW	1
15	JINPFQ51415	SCREW	1
16	JINPFQ51416	HAND LIFTER LINK ASM.	1
17	JINPFQ5141601	CONNECTING ROD (LONG)	1
18	JINSCJ1008	SNAP RING	3
19	JINPF5550426	LIFTING LEVER CONNECTING ROD	1
20	JINPF9000041801	LIFTING LEVER	1
21	JINPF90000417	HAND LIFTER LINK	1
22	JINPFQ51422	RUBBER PLUG	1
23	JINPFS5T1423	PROTECTIVE PAD	1
24	JINPFS5T1424	BUMPER PLATE	1
25	JINPF5550230	SCREW	2
26	JINPF888056D131	WIRE CROSSING SLEEVE (TWO HOLES)	1

**Company Name:** JUKI SINGAPORE PTE LTD.

**ADD:** 20 BENDEMEER ROAD, #04-12 BS BENDEMEER CENTRE SINGAPORE 339914

**Tel:** (65)6553-4388

**HP:** <http://www.juki.com.sg/>

**E-mail:** [we.sgp-sales@ml.juki.com](mailto:we.sgp-sales@ml.juki.com)

**Company Name:** Juki Machinery Vietnam Company Ltd.

**ADD:** 153 HOA LAN STR., WARD 2, PHU NHUAN DIST., HO CHI MINH CITY, VIETNAM

**Tel:** (84)28-35178833

**FAX:** (84)28-35178318

**E-mail:** [sales@jukinv.com](mailto:sales@jukinv.com)

**Company Name:** Juki Machinery Bangladesh Ltd

**ADD:** NATORE TOWER (5TH FLOOR) PLOT#32-D & 32-E, ROAD#02, SECTOR#03,

UTTARA MODEL TOWN, DHAKA, BANGLADESH

**Tel:** (880)2-48954731

**FAX:** (880)2-48954733

**E-mail:** [vl.jmbl-info@ml.juki.com](mailto:vl.jmbl-info@ml.juki.com)

**Company Name:** Juki India Private Limited

**ADD:** GROUND AND 1ST FLOOR, NO.1090/I, 18TH CROSS ROAD, 3RD SECTOR,

HSR LAYOUT BANGALORE-560 102, KARNATAKA STATE, INDIA

**Tel:** (91)80-4251-1900

**FAX:** (91)80-4251-1999

**HP:** <http://jukiindia.com/>

**E-mail:** [jukiblr@jukiindia.com](mailto:jukiblr@jukiindia.com)

**Company Name:** JUKI CENTRAL EUROPE

**ADD:** UL. POLECKI 21 (PLATAN PARK C) 02-822 WARSAW, POLAND

**Tel:** (48)22-545-0400

**FAX:** (48) 22-5450411

**HP:** <http://jukieurope.com/>

**Company Name:** JUKI America INC

**ADD:** 8500 NW 17TH STREET, SUITE 100, DORAL, FL 33126-1035, U.S.A.

**Tel:** (1)305-594-0059

**HP:** <https://juki.com/>